



SILICONE TECHNOLOGIES DIVISION  
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## PRODUCT INFORMATION SHEET

Arlon Product Number

55173R062

### PRODUCT DESCRIPTION

Ultrapad™ D75 Silicone-based press pad

#### Design / Construction

**Interleave** 0.075 mm PE  
**Side 1:** Cured silicone rubber  
**Substrate:** Style 162 fiberglass  
**Side 2:** Cured silicone rubber



#### Rubber Add-On Thickness

	<u>Value</u>	<u>Method</u>
<b>Side 1:</b>	0.55 mm	Arlon SQA-TMS-003
<b>Side 2:</b>	0.55 mm	Arlon SQA-TMS-003
<b>Overall Thickness:</b>	1.58 mm	Arlon SQA-TMS-003

**Product Color :** Red

### PHYSICAL PROPERTIES

#### Silicone Compound Properties

	<u>Value</u>	<u>Method</u>
<b>Tensile Strength</b> MPa	8.1	ASTM D 412
<b>Elongation</b> %	682	ASTM D 412
<b>Durometer</b> Shore A Points	61	ASTM D 2240
<b>Specific Gravity</b> ---	1.20	Arlon SQA-TMS-024

#### Substrate Properties

	<u>Value</u>	<u>Method</u>
<b>Thickness</b>	0.48 mm	Arlon SQA-TMS-003
<b>Color</b>	Naturally white	N/A

#### Product Properties

	<u>Value</u>	<u>Method</u>
<b>Durometer</b>	75	ASTM D 2240
<b>Total Product Weight</b> grams/m <sup>2</sup>	1671	Arlon SQA-TMS-025

### SHELF LIFE AND APPLICATION

**Product Shelf Life** 5 years from date of manufacture @ 23°C

*Note: Shelf life is defined as the duration of time for which the product will meet the physical characteristics outlined on this page. It does not guarantee the product's usefulness in all applications.*

**Recommended application temperature** 150°C-300°C

**Recommended application pressure** 0MPa-5MPa

#### Service Life

41 hours (250°C and 2.07MPa)  
140 hours (225°C and 2.07MPa)  
502 hours (200°C and 2.07MPa)

*The data presented in this document represent typical values for the production material.*

*The data should not be used to write, or in place of, material specifications.*

*Please verify that any printed hard copy of this datasheet is current by referencing:*

<http://www.arlon-std.com/Library/datasheets.htm>

Last Revised May 8th, 2008.